

InPro® 6950 / 6900 / 6800 / 6050

The O₂ sensor family for dissolved oxygen measurement

Technical Data



InPro 6950/6900/6800/6050

Short description

The InPro O₂ sensor family provides the means for reliable inline measurement of dissolved oxygen in a wide spectrum of processes that operate under sterile/hygienic conditions. To meet the range of respective requirements, METTLER TOLEDO offers a selection of advanced O₂ sensors and measuring systems for, in particular, the beverage industry and biotechnology.

Outstanding features of the O₂ sensors are:

- hygienic design, capable of withstanding CIP procedures
- stainless steel surfaces with highly polished finish
- steam sterilizable and autoclavable up to 140 °C
- low detection limit at high signal stability
- O-rings with FDA and USP Class VI approval
- minimal maintenance requirement
- ISM Intelligent Sensor Management

Measuring systems for non-hygienic applications, such as in wastewater/effluent treatment, are also available.



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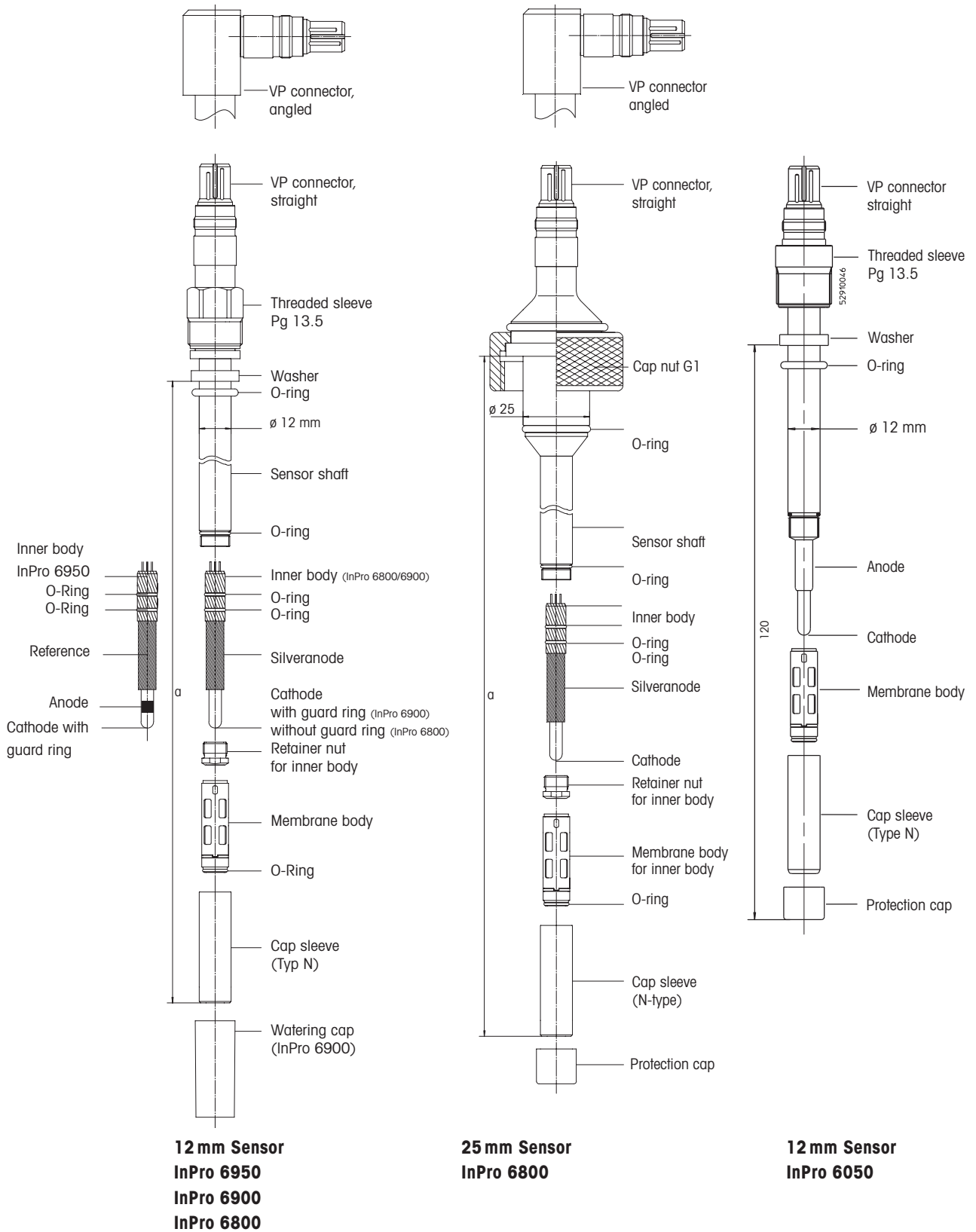
METTLER TOLEDO

Typical applications	InPro 6950	InPro 6900	InPro 6800	InPro 6050
Biotechnology/Pharma				
Fermentation	–	–	•	–
Brewery				
Yeast propagation	–	–	•	–
CO ₂ recovery	• (after recovery)	–	• (before recovery)	–
CO ₂ conditioning	•	•	–	–
Wort aeration	–	–	•	–
Filtration	•	•	–	–
Filling	•	•	–	–
Mineral water and Soft drinks				
Spring water conditioning	–	–	•	–
Filling	•	•	–	–
Fruit juices and concentrates				
Processing	–	–	•	–
Storage	–	–	•	–
Environmental processes				
Wastewater treatment	–	–	–	•
Fish farming				
		–	–	•

Specifications	InPro 6950	InPro 6900	InPro 6800	InPro 6050
Measurement principle	Amperometric / polarographic (in accordance with the requirements of ISO 5814 and EN 25 814)			
Working conditions				
Permissible pressure range during measuring (absolute)	0.2... 9 bar (2.9...130 psi)	0.2... 6 bar (2.9...87 psi) using standard membrane	0.2... 6 bar (2.9...87 psi)	0.5...2 bar (7.2...29 psi)
	–	0.2...9 bar (2.9...130 psi) using reinforced membrane	–	–
Mech. pressure resistance (absolute)	max. 12 bar (max. 174 psi)	max. 12 bar (max. 174 psi)	max. 12 bar (max. 174 psi)	max. 2 bar (max. 29 psi)
Permissible temperature range during measuring	0...80 °C (32...176 °F)	0...80 °C (32...176 °F)	0...80 °C (32...176 °F)	0...60 °C (32...140 °F)
Mechanical	–5...121 °C (23...250 °F)	–5...121 °C (23...250 °F)	–5...140 °C (23...284 °F)	0...60 °C (32...140 °F)
Temperature resistance	(steam-sterilizable)	(steam-sterilizable)	(steam-sterilizable autoclavable)	–
Sensor performance				
Detection limit	0.1 µg/l [0.1 ppb] in aqueous media	1 µg/l [1 ppb] in aqueous media	6 µg/l [6 ppb] in aqueous media	30 µg/l [30 ppb] in aqueous media
	0.25 µg/l [0.25 ppb] liquids containing CO ₂	3 µg/l [3 ppb] liquids containing CO ₂	–	–

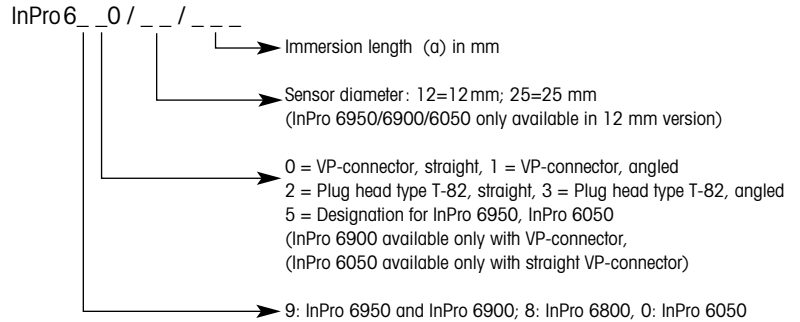
Specifications	InPro 6950	InPro 6900	InPro 6800	InPro 6050
Accuracy in aqueous media liquids containing CO ₂	≤±[0.1%+1 ppb]	≤±[1%+1 ppb]	≤±[1%+6 ppb]	≤±[1%+30 ppb]
	≤±[1%+0.25 ppb]	≤±[1%+3 ppb]	–	–
Response time at 25 °C (77 °F) (air → N ₂)	t _{98%} < 90s	t _{98%} < 90s	t _{98%} < 90s	t _{98%} < 90s
Sensor signal in ambient air at 25 °C (77 °F)	2500...6000nA	290...500nA	50...110nA	40...110nA
Residual signal in N ₂ at 25 °C (77 °F)			–	–
% of signal in in ambient air	≤±0.025%	0.03%	0.1%	0.3%
Design features				
Temperature compensation	automatic with built-in RTD			
Cable connection	VarioPin (IP68)	VarioPin or T-82	VarioPin (IP68)	VarioPin (IP68)
Wetted O-rings	Silicone FDA & USP Class VI approved (other mat.on request)	Silicone FDA & USP Class VI approved (other mat.on request)	Silicone FDA & USP Class VI approved (other mat.on request)	Silicone & Viton
O ₂ selective membrane mat.	Teflon/Silicone	(reinforced with steel mesh)		
Wetted sensor parts	S/steel 1.4404, [AISI 316L]with material certificate 3.1 (other materials on request)	S/steel 1.4404, [AISI 316L] PPS with material certificate 3.1 (other materials on request)	S/steel 1.4404 [AISI 316L] PPS material certificate 3.1 (other materials on request)	–
Surface roughness of wetted s/steel parts (EN 1320: 1996)	Ra <0.4µm [16µ in]	Ra <0.4µm [16µ in]	Ra <0.4µm [16µ in]	–
Inner body	trace w. guard & ref. (exchangeable)	low ppb with guard (exchangeable)	standard (exchangeable)	value line (integral)
Cathode	platinum			
Anode	Platinum	silver/silver chloride		
Reference	siver/silverchlorid	–	–	–
ATEX compatibility	–	II 1/2 EEX ia IIC T6/T5/T4	II 1/2 EEX ia IIC T6/T5/T4	–
FM compatibility	–	IS CL I, Div 1, GR ABCD	IS CL I, Div 1, GR ABCD	–
Certificates (MaxCert™)				
Quality (Final inspection Cert.)	yes	yes	yes	yes
EHEDG	yes (pending)	yes	yes	no
FDA/USP Class VI	yes	yes	yes	no
Material certificate 3.1	yes	yes	yes	no
Surface finish certificate 2.1	yes	yes	yes	no
ATEX / FM	no	yes	yes	no

Drawings



Ordering information

Product description



InPro 6950, 12 mm Ø	Order no. straight	Order no. angled
Immersion length (a)		
70 mm (2.8")	52 206 097	52 206 101
120 mm (4.7")	52 206 098	52 206 102
220 mm (8.7")	52 206 099	52 206 103
Version with flange		
InPro 6950/12/060 V80	52 206 110	

InPro 6900, 12 mm Ø	Order no. straight	Order no. angled
Immersion length (a)		
70 mm (2.8")	52 200 944	52 200 947
120 mm (4.7")	52 200 945	52 200 948
220 mm (8.7")	52 200 946	52 200 949
Version with flange		
InPro 6900/12/060 V80	52 200 951	

InPro 6800, 12 mm Ø	VP connector		T-82 connector	
	Order no. straight	Order no. angled	Order no. straight	Order no.angled
Immersion length (a)				
70 mm (2.8")	52 200 964	52 200 969	-	-
80 mm (3.2")	-	-	-	52 201 020
120 mm (4.7")	52 200 965	52 200 970	52 201 012	52 201 016
220 mm (8.7")	52 200 966	52 200 971	52 201 013	52 201 017
320 mm (12.6")	52 200 967	52 200 972	52 201 014	52 201 018
420 mm (16.5")	52 200 968	52 200 973	52 201 015	52 201 019

InPro 6800, 25 mm Ø	VP connector		T-82 connector	
	Order no. straight	Order no. angled	Order no. straight	Order no.angled
Immersion length (a)				
80 mm (3.2")	52 200 974	52 200 978	52 201 023	-
160 mm (6.3")	52 200 975	52 200 979	52 201 021	52 201 024
260 mm (10.2")	52 200 976	52 200 980	52 201 022	52 201 025
360 mm (14.2")	52 200 977	52 200 981	-	-

InPro 6050		
InPro 6050/12/120	52 200 851	

Compatibility with METTLER TOLEDO transmitters

Please ask your local METTLER TOLEDO representative.

	InPro 6950	InPro 6900	InPro 6800	InPro 6050
M 700	• (traces module)	• (ppb module)	•	–
4100/2H(X)	–	•	•	•
4100 PA, FF	–	• (limited functions)	•	–
4100 ppb	–	•	•	–
4100 e	–	–	•	•
4050 e	–	–	–	•

Compatibility with METTLER TOLEDO housings

Please ask your local METTLER TOLEDO representative.

Static housings	12 mm Ø	25 mm Ø
INGOLD "safety weld-in socket"	–	•
InFit 761 CIP	•	–
Retractable housing		
InTrac 777 e	•	–
InTrac 797 e	•	–
Immersion housing		
InDip 550	•	–

Accessories



O₂ Sensor-Master InPro 6950/6900/6800/6050

The Sensor-Master serves to polarize the connected sensor in air as well as to check functioning of the sensor. Perfect operation of the Sensor-Master can also be verified through a self-check procedure.

O₂ Sensor-Simulator

The sensor simulator is used to perform a function check of transmitter and cable. It simulates the behavior of the sensor in air and in an oxygen-free medium. This device can be used to simulate all O₂ Sensors.

Sensor	Order. no
O ₂ Sensor-Master InPro 6950	52 206 113
O ₂ Sensor-Master InPro 6900	52 200 893
O ₂ Sensor-Master InPro 6800/6050	52 200 892
O ₂ Sensor-Simulator	52 200 891
Zeroing gel for zero-point control	34 100 1032
Adapter T-82 bushing -VP connector	52 200 939
Adapter VP bushing T-82 connector	52 200 940

VP cable	Order. no	Order. no	
Temp. range –30...80 °C (–22...176 °F)		Temp. range –30...130 °C (–22...266 °F)	
VP6-ST/ 1m	52 300 107	VP6-HT/1 m	52 300 111
VP6-ST/ 3m	52 300 108	VP6-HT/3 m	52 300 112
VP6-ST/ 5m	52 300 109	VP6-HT/5 m	52 300 113
VP6-ST/10m	52 300 110	VP6-HT/10 m	52 300 114
VP6-ST/15m	52 300 144	VP6-HT/15 m	52 300 237
VP6-ST/35m	52 300 184		

Spare parts

InPro 6950	Order. no
Membrane body InPro 6950 (singly)	52 206 105
Membrane kit InPro 6950 (4 membrane bodies, 1 O-ring set, 2 x 5 ml electrolyte)	52 206 106
Electrolyte InPro 6950 (5 ml)	52 206 111
Inner body InPro 6950 (exchangeable)	52 206 112

InPro 6900	Order. no
Membrane body T-6900 (singly)	52 201 049
Membrane kit T-6900 (4 membrane bodies, 1 O-ring set, 2 x 5 ml electrolyte)	52 201 003
Membrane body T-6900 (16 pcs.)	52 202 116
Reinforced membrane body T-6900 R (singly)	52 201 108
Membran-kit T-6900 R (4 reinforced membrane bodies, 1 O-ring set, 2 x 5 ml electrolyte)	52 201 109
Electrolyte InPro 6900 (5 ml)	52 201 005
Inner body InPro 6900 (exchangeable)	52 200 943
Conversion kit InPro 6800 to InPro 6900 (Inner body, membrane body, instruction manual)	52 201 004

InPro 6950/6900/6800	Order. no
Cap sleeve N, s/steel 1.4404 (AISI 316L)	52 200 037
Cap sleeve N, s/steel 1.4435 (AISI 316L)	52 201 153
Cap sleeve P, s/steel 1.4404 (AISI 316L)	52 200 038
Cap sleeve P, s/steel 1.4435 (AISI 316L)	52 201 154

InPro 6800/6050	Order. no
Membrane body T-96 (singly)	52 200 071
Membran-kit T-96 (4 membrane bodies, 1 O-ring set, 25 ml electrolyte)	52 200 024
Membrane body S-96 (singly)	52 200 072
Membran-kit S-96 (4 membrane bodies, 1 O-ring set, 25 ml electrolyte)	52 200 025
Membrane body T-96 (16 pcs.)	52 206 114
Membrane body S-96 (16 pcs.)	52 206 115
Elektrolyte 25 ml	34 100 2016
Inner body InPro 6800 (exchangeable)	52 200 899



InPro 6950 R InPro 6800

Inner body

The inner body is the virtual heart of an oxygen sensor. Over and above that of the standard InPro 6800 version, the inner body of the InPro 6900 sensor is equipped with an ancillary annular protective cathode to provide increased signal stability. This makes it possible to achieve detection limits of 1 ppb. Occurrence of the "Stop-of-Flow Effect" often experienced during the bottling of beverages is thereby drastically reduced.



T-6900 R T-96

Membrane body

The annular, stainless steel reinforcement of the membrane body T-6900 R enables operation at pressures of up to 9 bar. Both the T-96 and T-6900 membrane bodies are Teflon-coated, and therefore optimally protected against the aggressive influences of CIP and SIP cleaning cycles. On the other hand, the membrane bodies S-96 are coated with a layer of silicone, which is thinner than a Teflon layer. This reduces the response time $t_{98\%}$ from 90 sec. to 60 sec. All membrane bodies are supplied complete with material certificate.



Typ P Typ N

Cap sleeve

In contrast to the cap sleeve Type N, the P version is equipped additionally with a protective cage and 3 stand-offs to provide increased protection for the sensitive measuring tip of the O₂ sensor. Cap sleeves are supplied complete with material certificate.

Sales and Service:

Australia

Mettler-Toledo Ltd.
220 Turner Street
Port Melbourne
AUS-3207 Melbourne/VIC
Phone +61 31300 659 761
Fax +61 3 9645 3935
e-mail info.mtaus@mt.com

Austria

Mettler-Toledo Ges.m.b.H.
Südrandstraße 17
A-1230 Wien
Phone +43 1 604 19 80
Fax +43 1 604 28 80
e-mail infoprocess.mtat@mt.com

Brazil

Mettler-Toledo Ind. e Com. Ltda.
Alameda Araguaia
451 - Alphaville
BR-06455-000 Barueri/SP
Phone +55 11 4166 74 00
Fax +55 11 4166 74 01
e-mail sales@mettler.com.br
service@mettler.com.br

China

Mettler-Toledo Instruments
(Shanghai) Co. Ltd.
589 Gui Ping Road
Cao He Jing
CN-200233 Shanghai
Phone +86 21 64 85 04 35
Fax +86 21 64 85 33 51
e-mail mtcs@public.sta.net.cn

Croatia

Mettler-Toledo d.o.o.
Mandlova 3
HR-10000 Zagreb
Phone +385 1 292 06 33
Fax +385 1 295 81 40
e-mail mt.zagreb@mt.com

Czech Republic

Mettler-Toledo spol s.r.o.
Trebohosticka 2283/2
CZ-100 00 Praha 10
Phone +420 2 72 123 150
Fax +420 2 72 123 170
e-mail sales.mtcz@mt.com

Denmark

Mettler-Toledo A/S
Naverland 8
DK-2600 Glostrup
Phone +45 43 27 08 00
Fax +45 43 27 08 28
e-mail info.mtdk@mt.com

France

Mettler-Toledo
Analyse Industrielle SAS
30, Boulevard de Douaumont
BP 949
F-75829 Paris Cedex 17
Phone +33 1 47 37 06 00
Fax +33 1 47 37 46 26
e-mail mtpro-f@mt.com

Germany

Mettler-Toledo GmbH
ProzeBanalytik
Ockerweg 3
D-35396 Gießen
Phone +49 641 507 333
Fax +49 641 507 397
e-mail prozess@mt.com

Great Britain

Mettler-Toledo LTD
64 Boston Road, Beaumont Leys
GB-Leicester LE4 1AW
Phone +44 116 235 7070
Fax +44 116 236 5500
e-mail enquire.mtuk@mt.com

Hungary

Mettler-Toledo Kereskedelmi KFT
Teve u. 41
HU-1139 Budapest
Phone +36 1 288 40 40
Fax +36 1 288 40 50
e-mail mthu@axelero.hu

India

Mettler-Toledo India Private Limited
Amar Hill, Saki Vihar Road
Powai
IN-400 072 Mumbai
Phone +91 22 2857 0808
Fax +91 22 2857 5071
e-mail sales.mtin@mt.com

Italy

Mettler-Toledo S.p.A.
Via Vialba 42
I-20026 Novate Milanese
Phone +39 02 333 321
Fax +39 02 356 2973
e-mail customercare.italia@mt.com

Japan

Mettler-Toledo K.K.
Process Division
4F Izumikan Sanbancho Bldg.
3-8 Sanbancho
Chiyoda-ku
JP-102-0075 Tokyo
Tel. +81 3 3222 7103
Fax +81 3 3222 7118
e-mail helpdesk.ing.jp@mt.com

Malaysia

Mettler-Toledo (M) Sdn Bhd
Bangunan Electroscon Holding
Lot 8 Jalan Astaka U8/84
Seksyen U8, Bukit Jelutong
MY-40150 Shah Alam Selangor
Phone +60 3 78 44 58 88
Fax +60 3 78 45 87 73
e-mail
MT-MY.CustomerSupport@mt.com

Mexico

Mettler-Toledo S.A. de C.V.
Pino No. 350, Col. Sta.
MA. Insurgentes, Col Atlampa
MX-06430 México D.F.
Phone +52 55 55 47 57 00
Fax +52 55 55 41 22 28
e-mail mt.mexico@mt.com

Poland

Mettler-Toledo (Poland) Sp.z.o.o.
ul. Poleczki 21
PL-02-822 Warszawa
Phone +48 22 545 06 80
Fax +48 22 545 06 88
e-mail polska@mt.com

Russia

Mettler-Toledo Vostok ZAO
Sretenskij Bulvar 6/1
Office 6
RU-101000 Moscow
Phone +7 495 621 92 11
Fax +7 495 621 63 53
+7 495 621 78 68
e-mail inforus@mt.com

Singapore

Mettler-Toledo (S) Pte. Ltd.
Block 28
Ayer Rajah Crescent #05-01
SG-139959 Singapore
Phone +65 6890 00 11
Fax +65 6890 00 12
+65 6890 00 13
e-mail precision@mt.com

Slovakia

Mettler-Toledo s.r.o.
Bulharska 61
SK-82104 Bratislava
Phone +421 244 44 12 20
Fax +421 244 44 12 23
e-mail predaj@mt.com

Slovenia

Mettler-Toledo d.o.o.
Peske 12
SI-1236 Trzin
Phone +386 1 530 80 50
Fax +386 1 562 17 89
e-mail keith.racman@mt.com

South Korea

Mettler-Toledo (Korea) Ltd.
Yeil Building 1 & 2 F
124-5, YangJe-Dong
SeCho-Ku
KR-137-130 Seoul
Phone +82 2 3498 3500
Fax +82 2 3498 3555
e-mail Sales_MTKR@mt.com

Spain

Mettler-Toledo S.A.E.
C/ Miguel Hernández, 69-71
ES-08908 L'Hospitalet de Llobregat
(Barcelona)
Phone +34 93 223 76 00
Fax +34 93 223 76 01
e-mail bcn.centralita@mt.com

Sweden

Mettler-Toledo AB
Virkesvägen 10
Box 92161
SE-12008 Stockholm
Phone +46 8 702 50 00
Fax +46 8 642 45 62
e-mail sales.mts@mt.com

Switzerland

Mettler-Toledo (Schweiz) GmbH
Im Langacher
Postfach
CH-8606 Greifensee
Phone +41 44 944 45 45
Fax +41 44 944 45 10
e-mail salesola.ch@mt.com

Thailand

Mettler-Toledo (Thailand) Ltd.
272 Soi Soonvijai 4
Rama 9 Rd., Bangkok
Huay Kwang
TH-10320 Bangkok
Phone +66 2 723 03 00
Fax +66 2 719 64 79
e-mail
MT-TH.CustomerSupport@mt.com

USA/Canada

Mettler-Toledo Ingold, Inc.
36 Middlesex Turnpike
Bedford, MA 01730, USA
Phone +1 781 301 8800
Toll free +1 800 352 8763
Fax +1 781 271 0681
e-mail miprous@mt.com
ingold@mt.com



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Mettler-Toledo AG, Process Analytics
Industrie Nord, CH-8902 Urdorf
Phone +41 44 729 62 11, Fax +41 44 729 66 36

www.mt.com/pro